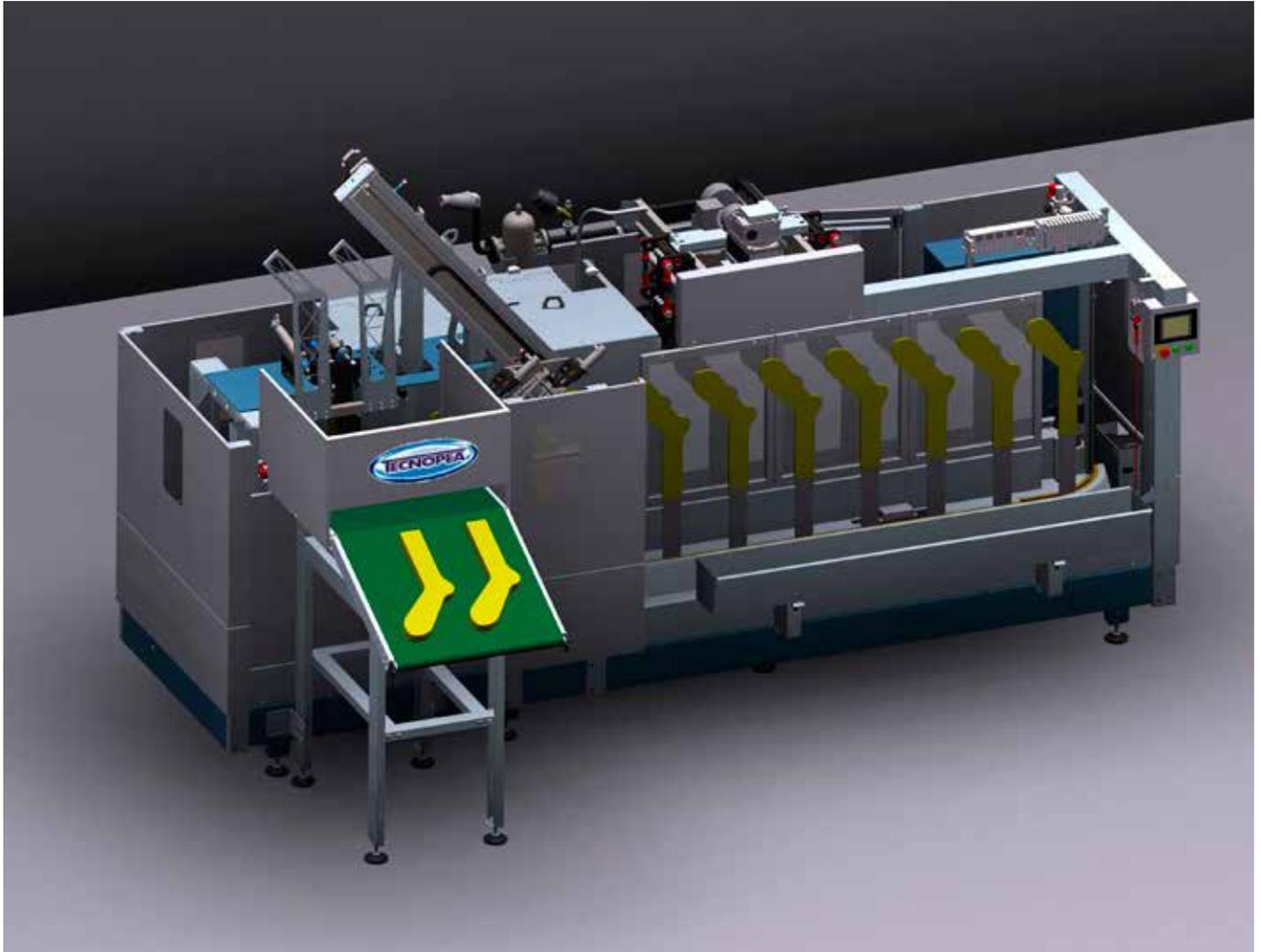


SOCKS BOARDING
STEAM BOARDING MACHINE FOR SOCKS
GHIBLI 56



SOCKS BOARDING GHIBLI 56

Automatic steam boarding machine with 56 forms for socks. Loading of products can be operated by 2 persons. The boarding forms are divided into 4 groups of 14 pieces, on each group forms are placed side by side before entering the steam chamber and subsequently in the drying tunnel. Steam dwell time at maximum speed up to 15 seconds. A long dwell time inside the steam chamber allows a very high level of finishing quality. The chamber, fitted on the machine frame, has been reduced to the minimum in terms of weight, volume and steam consumption. The drying tunnel, containing 2 groups of 14 forms, is heated by a very high efficiency steam radiator to reach high temperatures, with a very low steam consumption. This allows a perfect drying of socks and a very high productivity of 1,200 pairs/ hour. A clamps stripping device, driven by a brushless motor, removes socks from the boarding forms and stack them on a collating belt.

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Specifications	Values
Dimensions	4.450 X 2.956 x 2.692 (h)
Air pressure	6 bar
Air consumption	21 m ³ /hr
Installed power	3 kW
Absorbed power	2 kW
Min. steam line pressure	6 bar
Max steam chamber pressure	3 bar
Steam consumption range	40 - 60 kg/hr
Min. cycle time	3 sec./1 pair
Max. productivity	1.050 pair/hr 88 Dz/hr



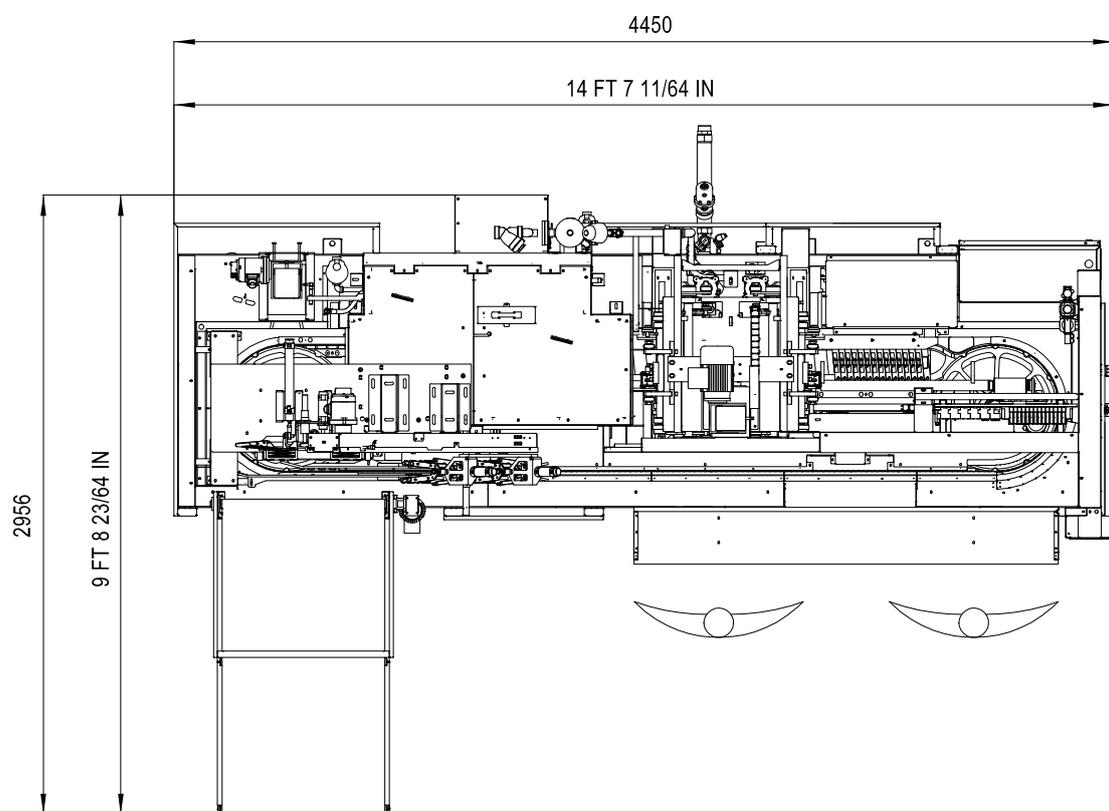
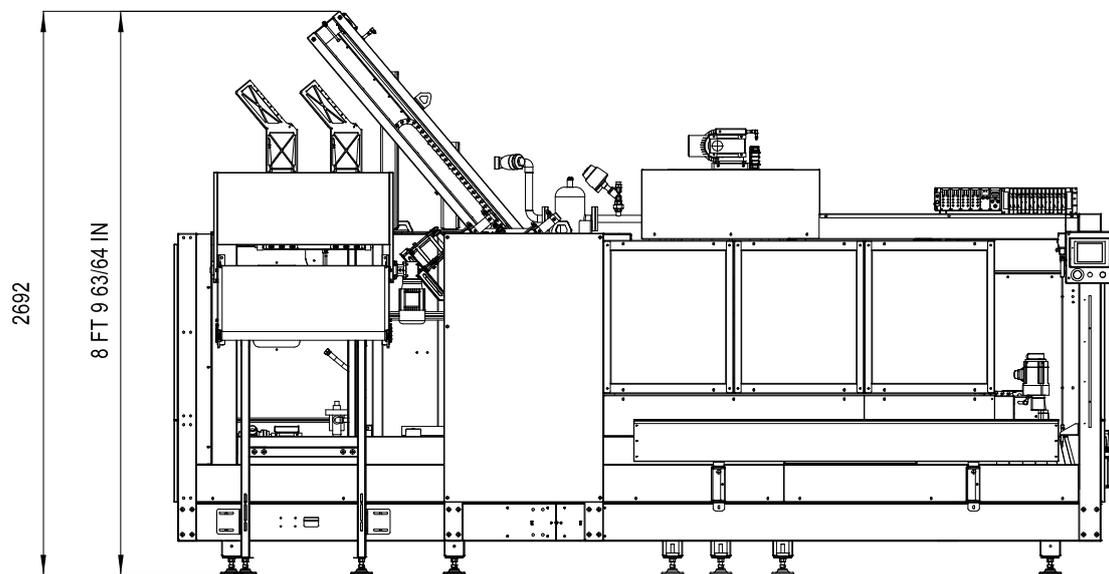
45° foot shape forms

DISCLAIMER:

Steam consumption is measured over a period of time and its absolute values are subject to significant variations; we therefore recommend using a generator with a capacity of about 100 Kg/hr The steam supply pipeline must be equipped with water traps and an adjustable pressure reducing valve to be fitted upstream of the machine.

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